



Choose from SoleTech®'s 100% EVA (Ethyl Vinyl Acetate), EVA/SBR blends offering greater resistance to compression, and 100% SBR (Styrene Butadiene Rubber) also known as synthetic rubber, for higher abrasion resistance.

Material Guide

- 100% EVA
- EVA/SBR Blend
- SBR

Soling Materials Swatch Ring

Order No. **SWATCH-100419**

Ultra Cloud

A unique soft lightweight thermomoldable EVA that provides long lasting shock absorbing protection. May be used against the skin as a top cover or padding. ■

Cloud EVA®

A durable and thermomoldable moderate density EVA that provides excellent support and shock absorbing protection. Holds its flexibility after molding. ■

Cloud 45

A durable, thermomoldable moderate density EVA with a Shore A hardness between Cloud and SolFlex. Provides both support and flexibility. ■

SolFlex

A moderately firm density EVA/SBR blend that is durable, resilient and thermomoldable. May be used against the skin or as outsole. Smooth. ■

SolFlex Diamond

A moderately firm density EVA/SBR blend that is durable, resilient and thermomoldable. Use against the skin or as outsole. Diamond pattern. ■

SolFlex Firm

A firm EVA/SBR blend that is very durable and abrasion resistant. Use for outsole, posting/wedging and shoe buildups. Grindable. 60-65 Shore A durometer. ■

SolFlex 70 Extra-Firm

One of the firmest EVA/SBR blends available. Designed for applications requiring maximum support. Spot adjustable with heat gun. 70-75 durometer. ■

Midsoling

A high density SBR rubber compound used to provide rigidity between the shoe bottom and the outsole, or buildup. Available in 4 or 6 iron. ■

Gum Crinkle (Luna Crepe)

A synthetic gum rubber which simulates the properties of real gum rubber. Similar to Wavy Gum, but with a crinkle pattern for better wear properties. ■

Wavy Rib

A synthetic gum rubber which simulates the properties of real gum rubber while providing very high abrasion resistance. Wavy rib pattern. ■

Wide Rib (Vulcrepe)

An SBR rubber compound which provides good abrasion resistance and flexibility for outsole use. Suitable for applications where a thicker sole is needed. ■

Fineline

A SBR rubber compound with a fine line design for more traction. The 18 iron sheet of Fineline is commonly used to make metatarsal bars. ■

Fine Rib

An SBR rubber compound which provides good abrasion resistance and flexibility for outsole use. Available in 1/8" where greater flexibility is needed. ■

Composition Soling

A very dense blend of SBR (synthetic butadiene rubber) rubber compound and clay that provides good abrasion resistance and rigidity for outsole use. ■

MiniCheck (Topy®)

An SBR rubber compound used primarily as a thin, lightweight sole protector in buildup applications. Cross hatch design for abrasion resistance. ■

Herringbone Soling

An SBR rubber compound used primarily for outsole with a herringbone pattern for added abrasion resistance. Available in black and white, 9 iron only. ■

SOLING MATERIALS — Continued

Color Guide

		Black	Neutral	Brown	Tobacco	White	Super White	Almond	Neutral	Oak	Medical Blue	Light Navy	Clay	Brite Red	Pink (Flesh)	Purple	Brick Red	Gray	BBA	Sheet
		10	15	20	23	30	31	41	46	49	50	51	60	61	62	63	64	70	98	18 X 36" 1800
		10	15	20	23	30	31	41	46	49	50	51	60	61	62	63	64	70	98	15 X 30" 1500
Color																				
Item	Code	Iron																		Sheet
Ultra Cloud	85	06	10			30					50									1800
	85	09									50									1800
	85	12	10			30					50									1800
	85	18	10			30					50									1800
	85	24	10			30					50									1800
Cloud EVA®	81	03				30		41			50				62					1800
	81	05																98		1800
	81	06	10	20	30			41			50			61	62			70		1800
	81	12	10	20	30			41			50			61				70		1800
	81	18	10	20	30			41			50			61				70		1800
	81	24	10	20	30			41			50			61				70		1800
	80	30	10	20	30			41												1800
	80	36	10	20	30			41												1800
	80	48	10	20	30			41												1800
Cloud 45	86	06				30					50									1800
	86	12				30					50			61						1800
	86	18				30					50									1800
	86	24				30					50									1800
SolFlex	82	06	10	20	30			41						61						1800
	82	12	10	20	30			41					60	61				70		1800
	82	15	10	20	30			41					60							1800
	82	18	10	20	30			41					60	61				70		1800
	82	21	10	20	30			41												1800
	82	24	10	20	30			41					60	61				70		1800
	82	30	10	20	30			41												1800
	82	36	10	20	30			41												1800
	62	48	10	20	30			41												1800
SolFlex Diamond	83	12	10	20	30			41					60					70		1800
	83	15	10	20	30			41					60							1800
	83	18	10	20	30			41					60					70		1800
	83	21	10	20	30			41												1800
	83	24	10	20	30			41					60					70		1800
	83	30	10	20	30			41												1800
	83	36	10	20	30			41												1800

Using the format below, build an Order No. by replacing ? with desired selection in color above.

Code	Iron	Color	Sheet
<input data-bbox="495 1808 592 1843" type="text" value="?"/>	<input data-bbox="613 1808 711 1843" type="text" value="?"/>	<input data-bbox="732 1808 829 1843" type="text" value="?"/>	<input data-bbox="850 1808 948 1843" type="text" value="?"/>

see next page for more.

SOLING MATERIALS — Continued

Color Guide

		Black	Neutral	Brown	Tobacco	White	Super White	Almond	Neutral	Oak	Medical Blue	Light Navy	Clay	Brite Red	Pink (Flesh)	Purple	Brick Red	Gray	BBA	Sheet
																				18 X 36" 1800
																				15 X 30" 1500
Color		10	15	20	23	30	31	41	46	49	50	51	60	61	62	63	64	70	98	
Item	Code	Iron																		Sheet
SolFlex Firm <i>Durometer: 60-65 Heating Temp/Time: 275°F; 2.5 min</i>	84 06	10				30														1800
	84 12	10	20		30						50			61						1800
	84 15	10																		1800
	84 18	10				30					50	51		61						1800
	84 21	10																		1800
	84 24	10	20		30						50	51		61				70		1800
	84 30	10			30															1800
	84 36	10																		1800
Item	Code	Iron																		Sheet
SolFlex 70 X-Firm <i>Durometer: 70-75 Heating Temp/Time: 275°F; 2.5 min</i>	95 06	10																		1800
	95 12	10																		1800
	95 18			20		30														1800
	95 24	10														63				1800
Item	Code	Iron																		Sheet
Midsole	88 04	10	20																	1800
	88 06	10	20																	1800
Item	Code	Iron																		Sheet
Gum Crinkle	89 07	10		23					46											1500
	89 09	10		23					46											1500
	89 10	10		23					46											1500
	89 12	10		23					46											1500
	89 15	10							46											1500
Item	Code	Iron																		Sheet
Wavy Rib	90 07	10				30			46											1500
	90 09	10				30			46											1500
	90 12	10				30			46											1500
Item	Code	Iron																		Sheet
Wide Rib	91 07	10	20																	1800
	91 09	10	20																	1800
	91 10	10	20																	1800
	91 12	10	20																	1800
	91 15	10																		1800
Item	Code	Iron																		Sheet
Fineline	92 10	10	15						49											1800
	92 12	10	15						49											1800
	92 15	10	15						49											1800
	92 18	10	15						49											1800

*Neutral is a very dark brown.

Using the format below, build an Order No. by replacing ? with desired selection in color above.

Code	Iron	Color	Sheet
?	?	?	?

see next page for more.

SOLING MATERIALS — Continued

Color Guide

			Black	Neutral	Brown	Tobacco	White	Super White	Almond	Neutral	Oak	Medical Blue	Light Navy	Clay	Brite Red	Pink (Flesh)	Purple	Brick Red	Gray	BBA	Sheet
			10	15	20	23	30	31	41	46	49	50	51	60	61	62	63	64	70	98	18 X 36" 1800
Color																					15 X 30" 1500
Item	Code	Iron																			Sheet
Fine Rib	93	06	10	20	49															1800	
	93	09	10																	1800	
Item	Code	Iron																			Sheet
Composition Soling	94	05	10	20	49															1800	
	94	07	10	20	30	49														1800	
	94	09	10	20	30	49														1800	
	94	10	10	20	30	49														1800	
	94	12	10	20	30	49														1800	
	94	14	10																	1800	
Item	Code	Iron																			Sheet
MiniCheck (Topy®)	96	03	10	15	30	49														1800	
	96	05	10	15																1800	
	96	10	15	49														1800			
	96	12	15																	1800	
Item	Code	Iron																			Sheet
Herringbone Soling	97	09	10	30																1500	

Using the format below, build an Order No. by replacing ? with desired selection in color above.

Code	Iron	Color	Sheet
<input data-bbox="500 1140 586 1171" type="text" value="?"/>	<input data-bbox="615 1140 701 1171" type="text" value="?"/>	<input data-bbox="730 1140 816 1171" type="text" value="?"/>	<input data-bbox="846 1140 932 1171" type="text" value="?"/>